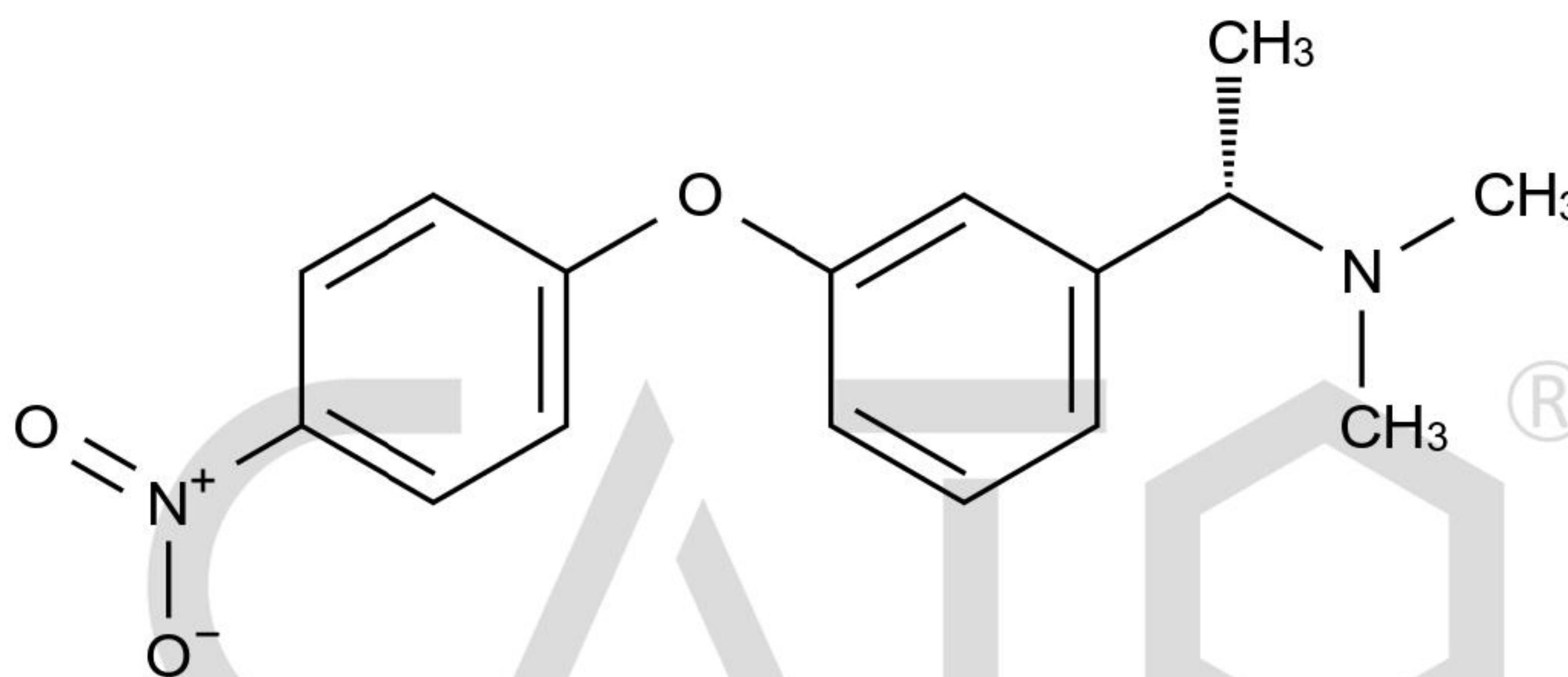


Certificate of Analysis

Reference Material & Standard

Product Name:	Rivastigmine Ether Impurity (USP)	Catalogue Number:	CP112835
Synonyms:	N/A	Lot Number:	0808-RF-0025
CAS Number:	1346242-32-7	Expiry Date:	Aug 12, 2027
Molecular Formula:	C ₁₆ H ₁₈ N ₂ O ₃	Storage:	2°C ~ 8°C Protected from light and Sealed
Molecular Weight:	286.33	Warning:	

Chemical Structure:



Test Items	Method	Results
Appearance	Visual inspection	Yellow Liquid
Identification	LCMS&HNMR	Confirmed
Purity	HPLC	97.3%
Assay	qNMR	97.1%

Comment:

Assay was determined by quantitative ¹H-NMR.

Signature:

Prepared by:

Koi

Reviewed by:

Lisa

Approved by General Manager:

David

Date: Aug 13, 2024

Date: Aug 13, 2024

Date: Aug 13, 2024

