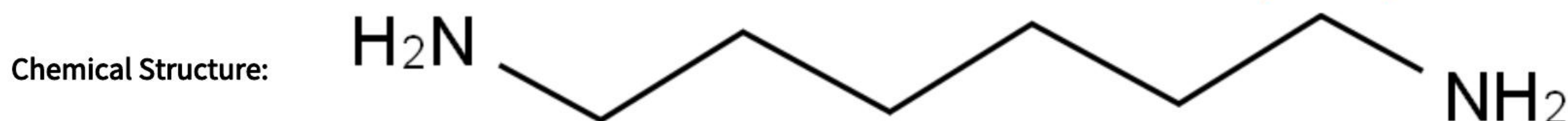


Certificate of Analysis

Reference Material & Standard

Product Name:	1,6-Hexanediamine	Catalogue Number:	CCHM700882
Synonyms:	N/A	Lot Number:	57-12-9I-1
CAS Number:	124-09-4	Expiry Date:	Dec 07, 2027
Molecular Formula:	C ₆ H ₁₆ N ₂	Storage:	Room Temp Protected from light and Sealed
Molecular Weight:	116.20	Warning:	



Test Items	Method	Results
Appearance	Visual inspection	Colourless Crystalline Solid
Identification	GCMS&HNMR	Confirmed
Purity	GC	99.849%
Water Content	Karl Fischer	1.29%
Assay		98.6%
Uncertainty		±2.0%

Comment:

1. The calculation of the 100% method follows the formula (calculated on the non-dried basis):

$\text{Assay (\%)} = (100\% - \text{Water Content}) * \text{Purity GC (\%)} / 100\%$

Water Content is considered as absolute effect, GC purity is considered as relative effect.

2. The uncertainty values are the expanded uncertainty and represent an estimated standard deviation equal to the positive square root of the total variation of the uncertainty of components. A normal distribution is assumed and a coverage factor of K=2 is chosen using approximately a 95% confidence level.

Signature:

Prepared by:

Nice

Reviewed by:

Hinlam

Aporoved by General Manager:

David

Date: Dec 08, 2023

Date: Dec 11, 2023

Date: Dec 11, 2023

