

Certificate of Analysis

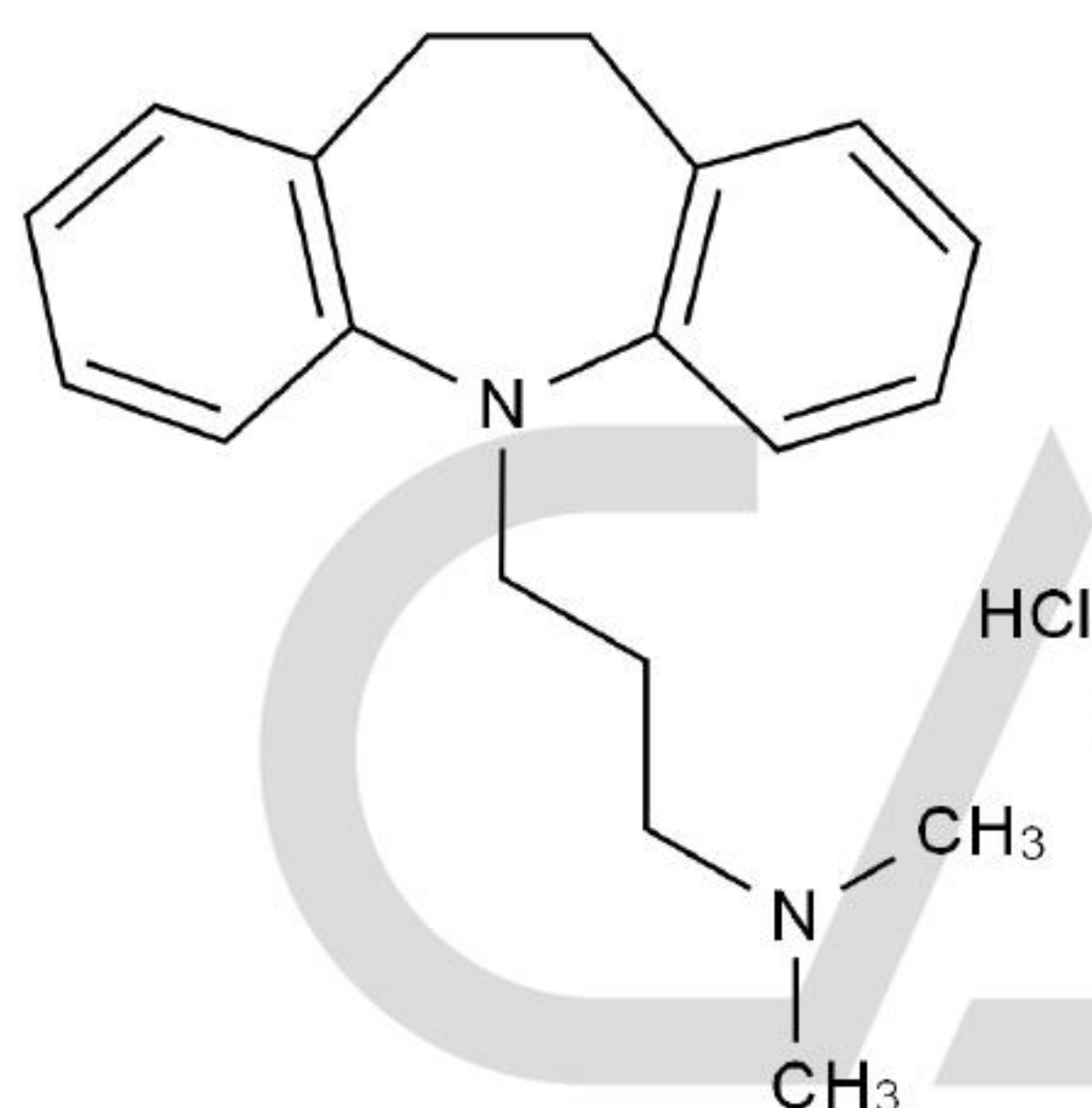
Reference Material & Standard

Product Name:	Imipramine Hydrochloride	Catalogue Number:	CCAD301793
Synonyms:	N/A	Lot Number:	0311-RG-0076
CAS Number:	113-52-0	Expiry Date:	Mar 10, 2029
Molecular Formula:	C ₁₉ H ₂₄ N ₂ HCl	Storage:	Room Temp Protected from light and Sealed
Molecular Weight:	280.41 36.46	Shipping Condition:	Shipping at Room Temperature

Warning:



Chemical Structure:



Test Items	Method	Results
Appearance	Visual inspection	Off-White Solid
Identification	LCMS&HNMR	Confirmed
Purity	HPLC	99.887%
Water Content	Karl Fischer	0.4930%
Assay		99.4%
Uncertainty		±2.0%

Comment:

1. The calculation of the mass balance method follows the formula (calculated on the non-dried basis):

$$\text{Assay (\%)} = (100\% - \text{Water Content}) * \text{Purity HPLC (\%)} / 100\%$$

Water Content is considered as absolute effect, HPLC purity is considered as relative effect.

2. The uncertainty values are the expanded uncertainty and represent an estimated standard deviation equal to the positive square root of the total variation of the uncertainty of components. A normal distribution is assumed and a coverage factor of K=2 is chosen using approximately a 95% confidence level.

Signature:

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Reviewed by:

Hin Lam

Approved by General Manager:

David

Date: Mar 11, 2025

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