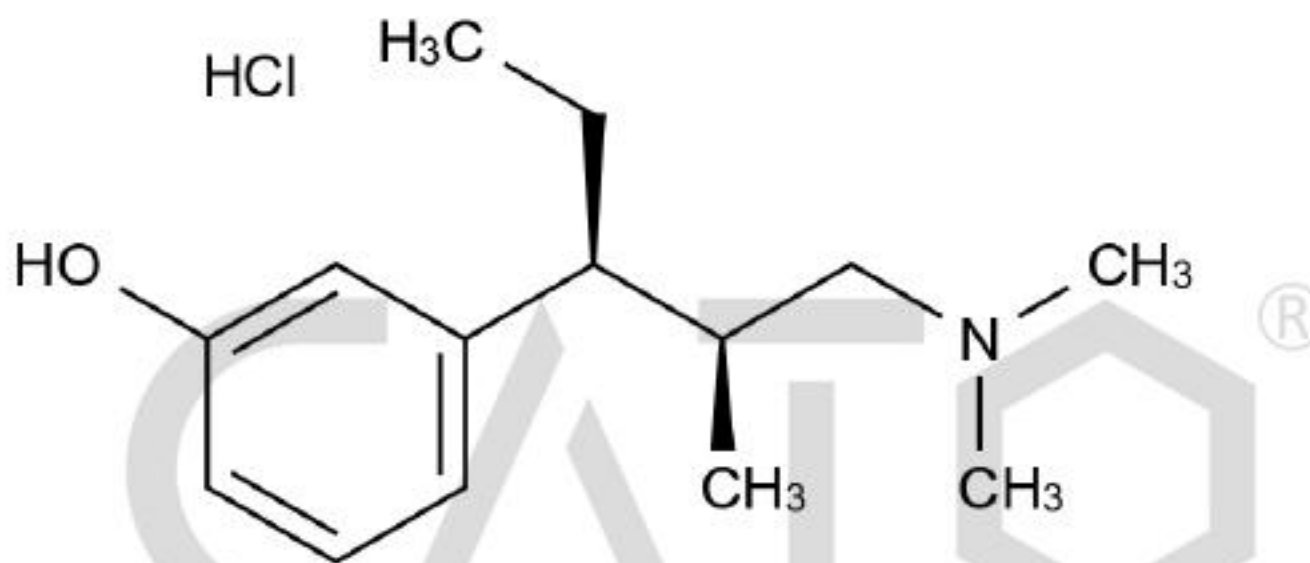


# Certificate of Analysis

## Reference Material & Standard

|                    |                                        |                   |                                           |
|--------------------|----------------------------------------|-------------------|-------------------------------------------|
| Product Name:      | Tapentadol EP Impurity A HCl           | Catalogue Number: | C4X-209910                                |
| Synonyms:          | N/A                                    | Lot Number:       | 0903-SA-7027                              |
| CAS Number:        | 175591-10-3                            | Expiry Date:      | Sep 02, 27                                |
| Molecular Formula: | C <sub>14</sub> H <sub>23</sub> NO HCl | Storage:          | 2°C ~ 8°C Protected from light and Sealed |
| Molecular Weight:  | 221.34 36.46                           |                   |                                           |

Chemical Structure:



| Test Items      | Method            | Results   |
|-----------------|-------------------|-----------|
| Appearance      | Visual inspection | Solid     |
| Identification: | LC&HNMR           | Confirmed |
| Purity:         | HPLC              | 96.802%   |

Signature:

Prepared by:

*Lisa*

Reviewed by:

*Yuki*

Approved by General Manager:

*David*

Date: Sep 03, 23

Date: Sep 03, 23

Date: Sep 03, 23



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Page 1 of 6



## Directions:

1. *Intended use: This product is suitable for identification and quantification of the analyte(s), instrument calibration, method development and quality control in analytical and R&D applications. It is not intended for administration to humans or animals, and shall not be used to diagnose, treat or cure any diseases.*
2. *Minimum sample size: 1mg is recommended as the minimum sample size.*
3. *Metrological traceability: This product meets the requirements of ISO 17034 and is traceable to NMI through an unbroken chain of comparisons.*
4. *Instructions for handling and correct use: Handling in a well-ventilated place.*

## Document Version:

| Revision No. | Date       | Reason for Revision |
|--------------|------------|---------------------|
| 01           | Sep 03, 23 | First release.      |

