

Certificate of Analysis

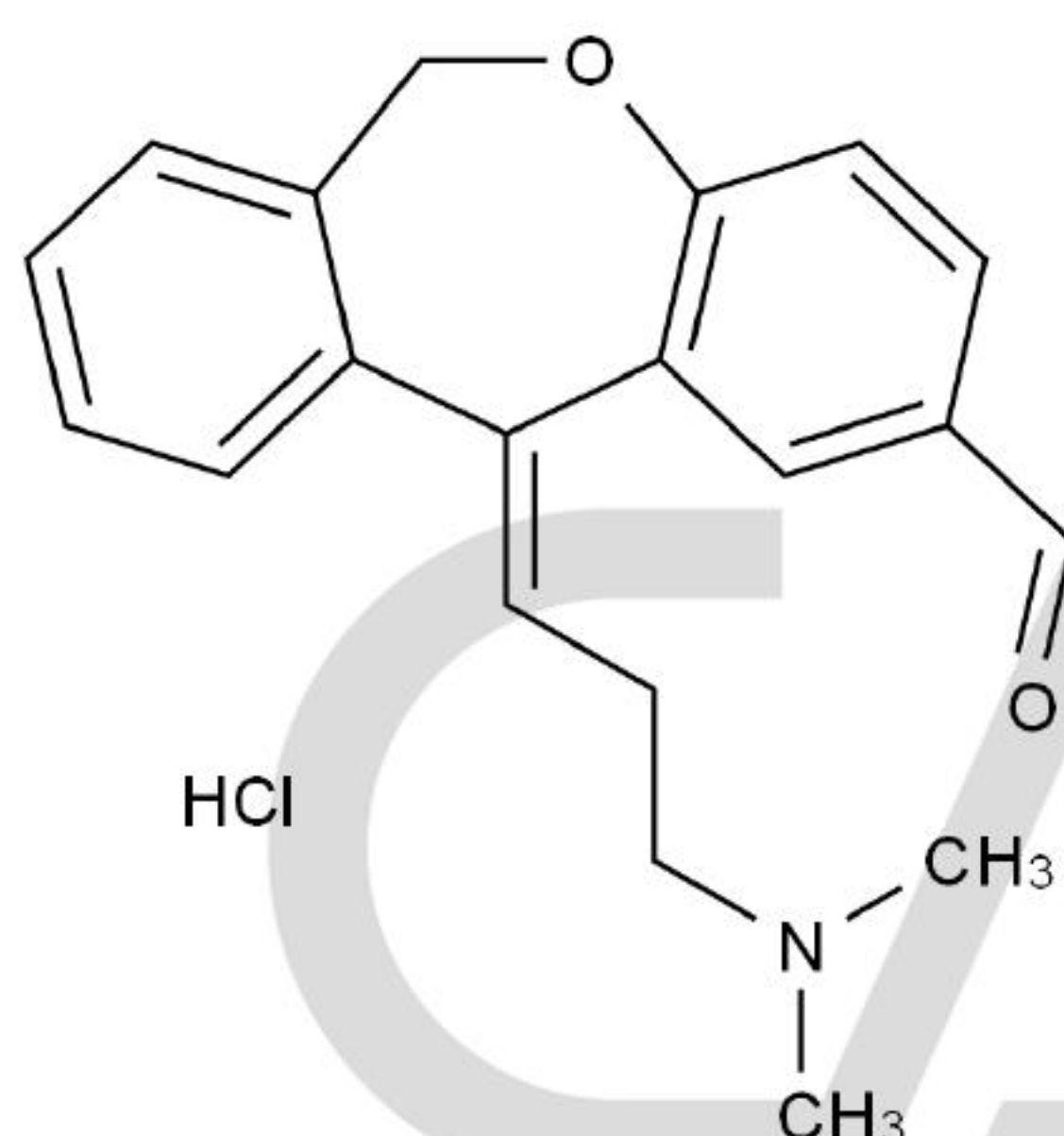
Reference Material & Standard

Product Name:	Olopatadine Impurity 4	Catalogue Number:	C4X-17184
Synonyms:	N/A	Lot Number:	1125-RG-0017
CAS Number:	2519517-77-0(free base)	Expiry Date:	Nov 20, 2029
Molecular Formula:	C ₂₀ H ₂₁ NO ₂ HCl	Storage:	2°C ~ 8°C Protected from light and Sealed
Molecular Weight:	307.39 36.46	Shipping Condition:	Shipping at Room Temperature

Warning:



Chemical Structure:



Test Items	Method	Results
Appearance	Visual inspection	Off-White Solid
Identification	LCMS&HNMR	Confirmed
Purity	HPLC	96.8%
Assay	qNMR	93.9%

Signature:

Prepared by:

Koi

Reviewed by:

Lisa

Approved by General Manager:

David

Date: Dec 04, 2025

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Page 1 of 7



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