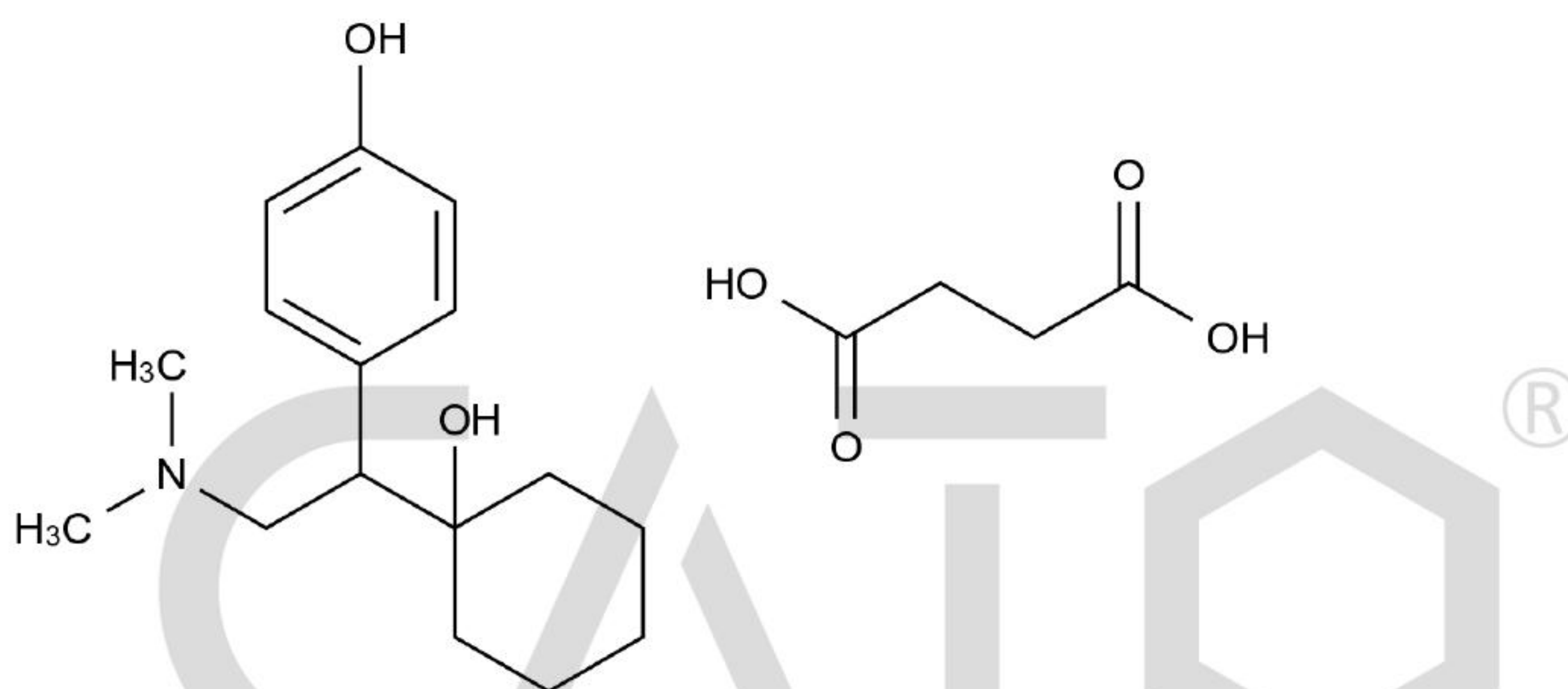


Certificate of Analysis

Reference Material & Standard

Product Name:	Desvenlafaxine Succinate	Catalogue Number:	C4X-143416
Synonyms:	N/A	Lot Number:	0211-RG-0015
CAS Number:	386750-22-7	Expiry Date:	Jan 31, 2027
Molecular Formula:	C ₁₆ H ₂₅ NO ₂ C ₄ H ₆ O ₄	Storage:	2°C ~ 8°C Protected from light and Sealed
Molecular Weight:	263.38 118.09	Warning:	

Chemical Structure:



Test Items	Method	Results
Appearance	Visual inspection	White Solid
Identification	LCMS&HNMR	Confirmed
Purity	HPLC	99.616%
Water Content	Karl Fischer	3.49%
Residual Solvents	NMR	Not detected in NMR
Assay		96.1%

Comment:

The calculation of the 100% method follows the formula (calculated on the non-dried basis):

Assay (%) = (100% - Water Content - Residual Solvents) * Purity HPLC (%) / 100%

Water Content and Residual Solvents are considered as absolute effect, HPLC purity is considered as relative effect.

Signature:

Prepared by:

Lily

Reviewed by:

Hinlam

Approved by General Manager:

David

Date: Feb 11, 2025

Date: Feb 12, 2025

Date: Feb 12, 2025

