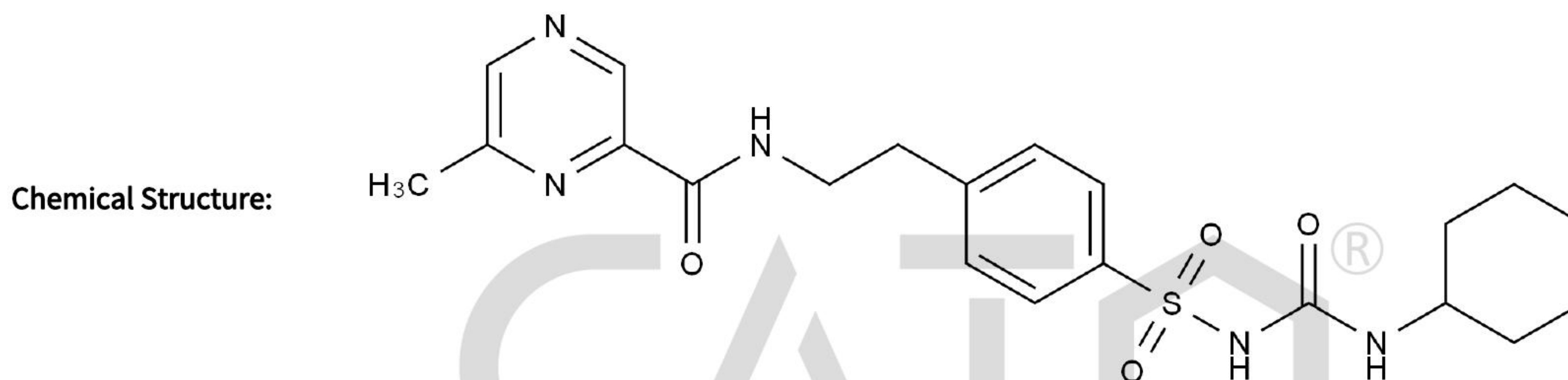


Certificate of Analysis

Reference Material & Standard

Product Name:	Glipizide EP Impurity E	Catalogue Number:	C4X-14075
Synonyms:	N/A	Lot Number:	0807-RG-0010
CAS Number:	66375-96-0	Expiry Date:	Dec 09, 2029
Molecular Formula:	C ₂₁ H ₂₇ N ₅ O ₄ S	Storage:	2°C ~ 8°C Protected from light and Sealed
Molecular Weight:	445.54	Shipping Condition:	Shipping at Room Temperature



Test Items	Method	Results
Appearance	Visual inspection	White Solid
Identification	LCMS&IR&CNMR&HNMR	Confirmed
Purity	HPLC	98.473%
Loss On Drying	TGA	0.4045%
Assay		98.1%

Comment:

The calculation of the mass balance method follows the formula (calculated on the non-dried basis):

Assay (%) = (100% - Loss On Drying) * Purity HPLC (%) / 100%

Loss On Drying is considered as absolute effect, HPLC purity is considered as relative effect.

Signature:

Prepared by:

Nice

Reviewed by:

Koi

Approved by General Manager:

David

Date: Dec 10, 2025

Date: Dec 10, 2025

Date: Dec 10, 2025



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Page 1 of 8



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