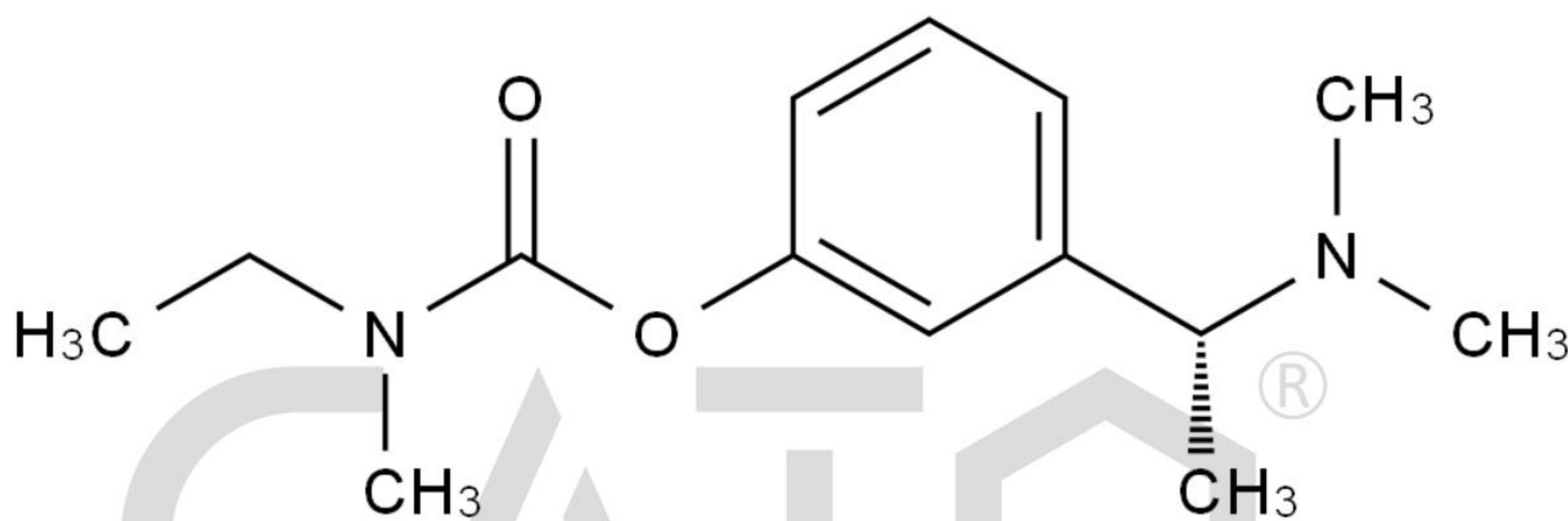


Certificate of Analysis

Reference Material & Standard

Product Name:	Rivastigmine EP Impurity D	Catalogue Number:	C4X-13844
Synonyms:	N/A	Lot Number:	0616-RG-0019
CAS Number:	415973-05-6	Expiry Date:	Jun 17, 2028
Molecular Formula:	C ₁₄ H ₂₂ N ₂ O ₂	Storage:	2°C ~ 8°C Protected from light and Sealed
Molecular Weight:	250.34		

Chemical Structure:



Test Items	Method	Results
Appearance	Visual inspection	Colourless Oil
Identification	LCMS&HNMR	Confirmed
Purity	HPLC	99.0%
Assay	qNMR	98.3%

Comment:

Assay was determined by quantitative ¹H-NMR.

Signature:

Prepared by:

Nice

Reviewed by:

Koi

Approved by General Manager:

David

Date: Jun 18, 2025

Date: Jun 18, 2025

Date: Jun 18, 2025

