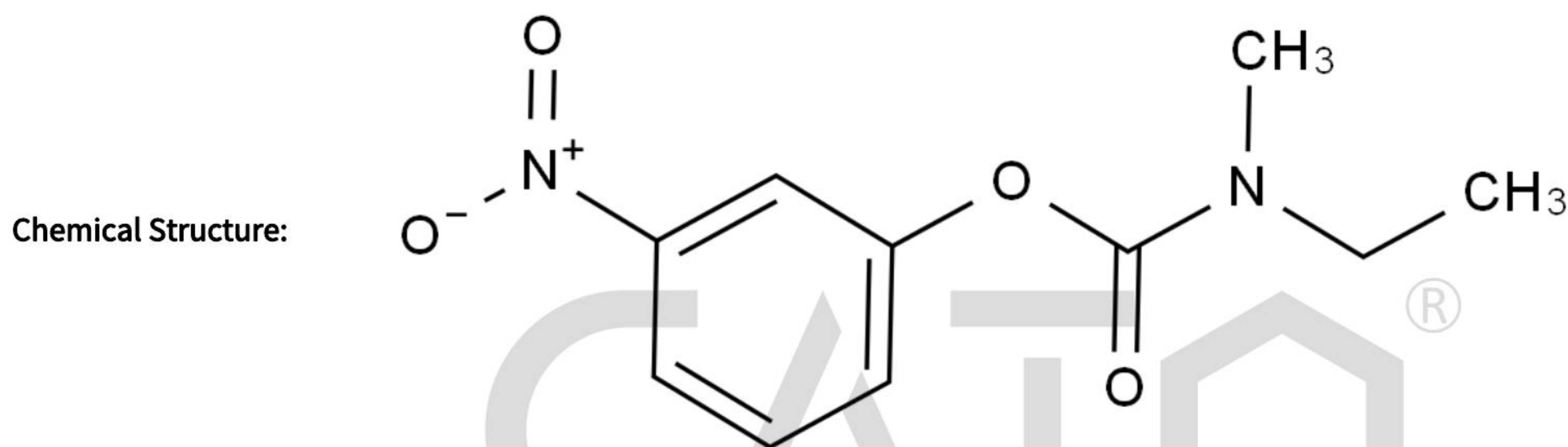


Certificate of Analysis

Reference Material & Standard

Product Name:	Rivastigmine Impurity 14	Catalogue Number:	C4X-138414
Synonyms:	N/A	Lot Number:	0813-RF-0024
CAS Number:	1346242-31-6	Expiry Date:	Aug 14, 2027
Molecular Formula:	C ₁₀ H ₁₂ N ₂ O ₄	Storage:	2°C ~ 8°C Protected from light and Sealed
Molecular Weight:	224.21		



Test Items	Method	Results
Appearance	Visual inspection	Yellow Solid
Identification	LCMS&HNMR	Confirmed
Purity	HPLC	99.441%
Loss On Drying	TGA	0.1507%
Assay		99.3%

Comment:

The calculation of the 100% method follows the formula (calculated on the non-dried basis):

Assay (%) = (100% - Loss On Drying) * Purity HPLC (%) / 100%

Loss On Drying is considered as absolute effect, HPLC purity is considered as relative effect.

Signature:

Prepared by:

Nice

Reviewed by:

Koi

Approved by General Manager:

David

Date: Aug 15, 2024

Date: Aug 15, 2024

Date: Aug 15, 2024

