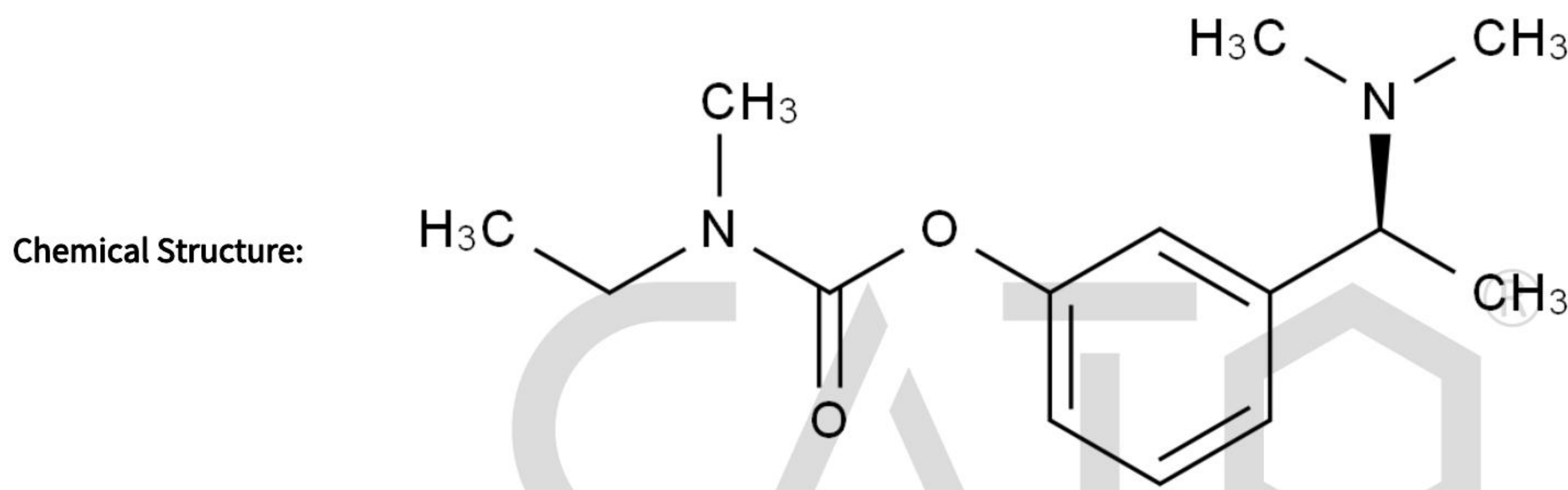


Certificate of Analysis

Reference Material & Standard

Product Name:	Rivastigmine Impurity 11	Catalogue Number:	C4X-138411
Synonyms:	N/A	Lot Number:	0815-RF-0050
CAS Number:	123441-03-2	Expiry Date:	Aug 18, 2027
Molecular Formula:	C ₁₄ H ₂₂ N ₂ O ₂	Storage:	-20°C±5°C Protected from light and Sealed
Molecular Weight:	250.34		



Test Items	Method	Results
Appearance	Visual inspection	Colourless Liquid
Identification	LCMS&HNMR	Confirmed
Purity	HPLC	99.880%
Loss On Drying	TGA	1.1112%
Assay		98.8%

Comment:

The calculation of the 100% method follows the formula (calculated on the non-dried basis):

Assay (%) = (100%-Loss On Drying) * Purity HPLC (%) / 100%

Loss On Drying is considered as absolute effect, HPLC purity is considered as relative effect.

Signature:

Prepared by:

Nice

Reviewed by:

Koi

Approved by General Manager:

David

Date: Aug 19, 2024

Date: Aug 19, 2024

Date: Aug 19, 2024

