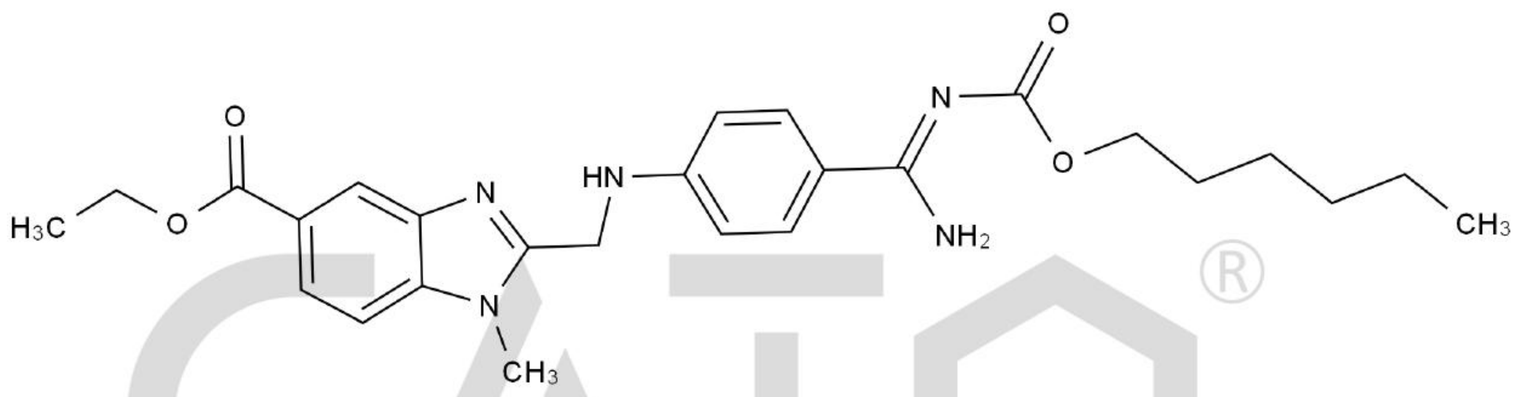
Certificate of Analysis

Reference Material & Standard

Product Name:	Dabigatran Impurity 4	**Catalogue Number:**	C4X-10894
Synonyms:	N/A	**Lot Number:**	1023-RH-0055
CAS Number:	1408238-36-7	**Expiry Date:**	Oct 27, 2030
Molecular Formula:	$C_{26}H_{33}N_5O_4$	**Storage:**	-20°C±5°C Protected from light and Sealed
Molecular Weight:	479.57	**Shipping Condition:**	Shipping with Ice Packs
Solubility:	Acetonitrile		

Chemical Structure:



Test Items	Method	Results
Appearance	Visual inspection	Off-White Solid
Identification	LCMS&HNMR	Confirmed
Purity	HPLC	97.843%
Loss on Drying	TGA	0.0586%
Assay	Mass Balance	97.8%

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Comment:

The calculation of the mass balance method follows the formula (calculated on the non-dried basis):
*Assay (%) = (100%-Loss on Drying) * Purity HPLC (%) /100%*
Loss on Drying is considered as absolute effect, HPLC purity is considered as relative effect.

Signature:

Prepared by: Alice Date: Oct 28, 2026

Reviewed by: Koi Date: Oct 28, 2026

Approved by General Manager: David Date: Oct 28, 2026

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