

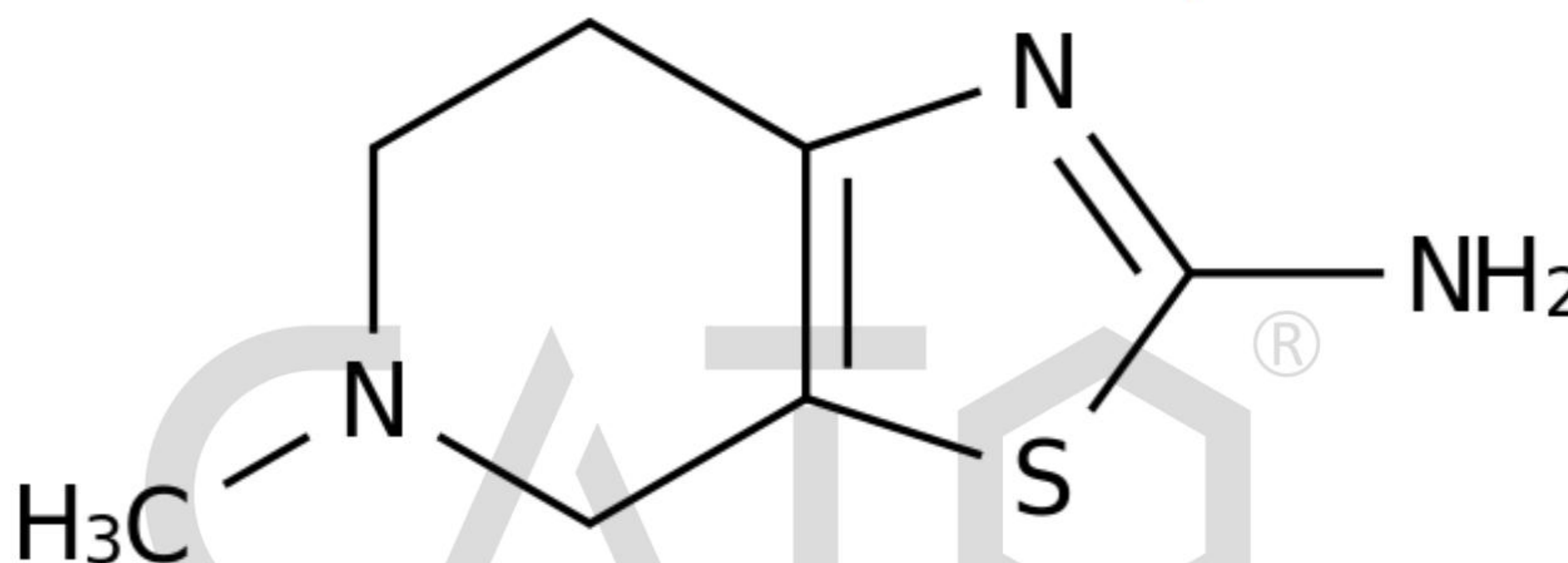
Certificate of Analysis

Reference Material & Standard

Product Name:	Edoxaban Impurity 68	Catalogue Number:	C4X-106368
Synonyms:	N/A	Lot Number:	1229-RE-0035
CAS Number:	17899-48-8	Expiry Date:	Jan 01, 2027
Molecular Formula:	C ₇ H ₁₁ N ₃ S	Storage:	2°C ~ 8°C Protected from light and Sealed
Molecular Weight:	169.25	Warning:	



Chemical Structure:



Test Items	Method	Results
Appearance	Visual inspection	Off-White Solid
Identification	LCMS&IR&HNMR	Confirmed
Purity	HPLC	99.948%
Loss On Drying	TGA	5.0540%
Assay		94.9%

Comment:

The calculation of the 100% method follows the formula (calculated on the non-dried basis):

Assay (%) = (100% - Loss On Drying) * Purity HPLC (%) / 100%

Loss On Drying is considered as absolute effect, HPLC purity is considered as relative effect.

Signature:

Prepared by:

Nice

Reviewed by:

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Approved by General Manager:

David

Date: Apr 07, 2025

Date: Apr 07, 2025

Date: Apr 07, 2025

