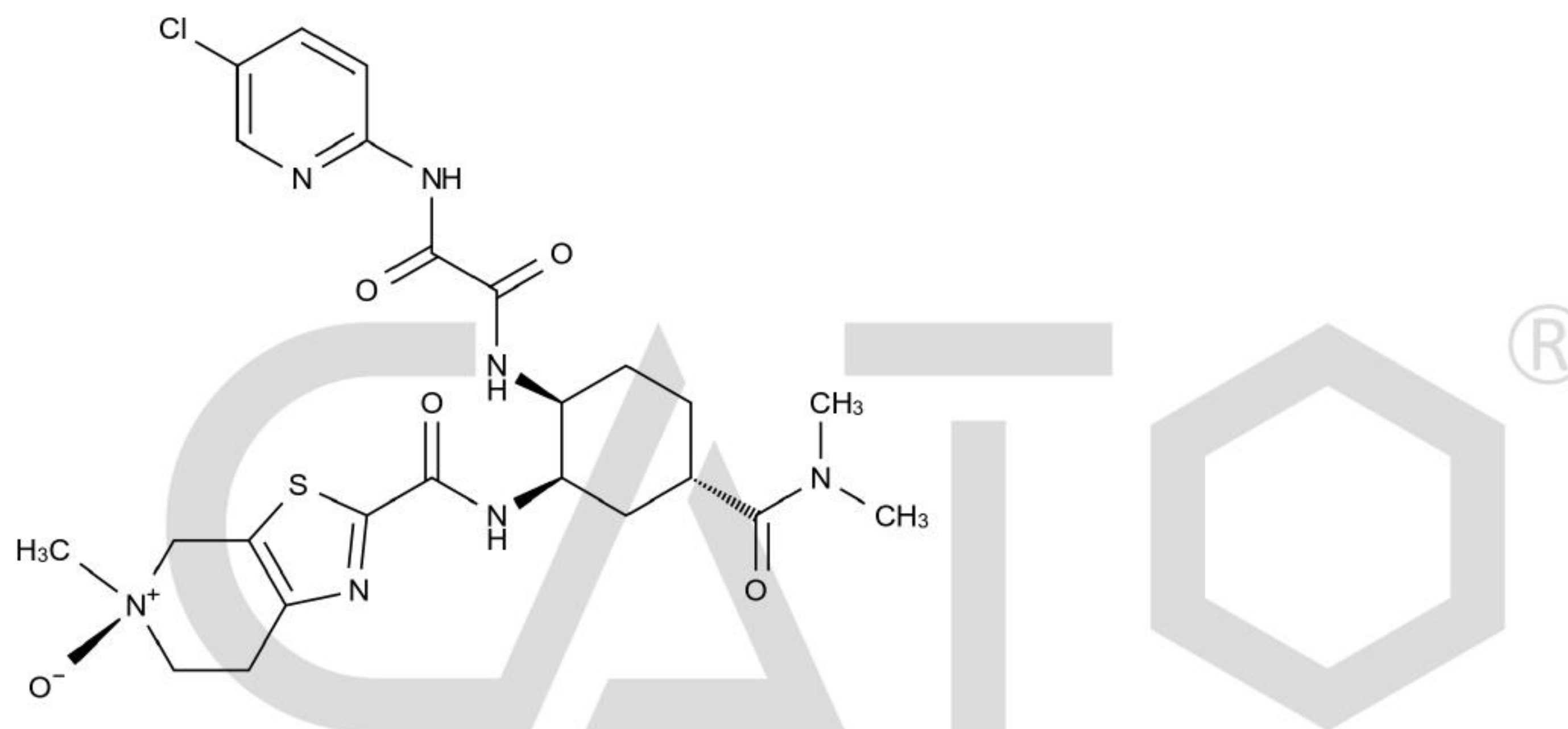


Certificate of Analysis

Reference Material & Standard

Product Name:	Edoxaban N-Oxide Monomer Impurity 2	Catalogue Number:	C4X-1063101
Synonyms:	N/A	Lot Number:	0104-RH-0086
CAS Number:	1974272-84-8	Expiry Date:	Dec 28, 2029
Molecular Formula:	C ₂₄ H ₃₀ ClN ₇ O ₅ S	Storage:	-20°C±5°C Protected from light and Sealed
Molecular Weight:	564.06	Shipping Condition:	Shipping with Ice Packs

Chemical Structure:



Test Items	Method	Results
Appearance	Visual inspection	Off-White Solid
Identification	LCMS&UV&HNMR	Confirmed
Purity	HPLC	99.137%
Water Content	Karl Fischer	1.96%
Residual Solvents	NMR	0.31% n-hexane
Assay		96.9%

Comment:

The calculation of the mass balance method follows the formula (calculated on the non-dried basis):

Assay (%) = (100%-Water Content-Residual Solvents) * Purity HPLC (%) / 100%

Water Content and Residual Solvents are considered as absolute effect, HPLC purity is considered as relative effect.

Signature:

Prepared by:

Reviewed by:

Approved by General Manager:

Date: Jan 05, 2026

Date: Jan 05, 2026

Date: Jan 05, 2026



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