

Certificate of Analysis

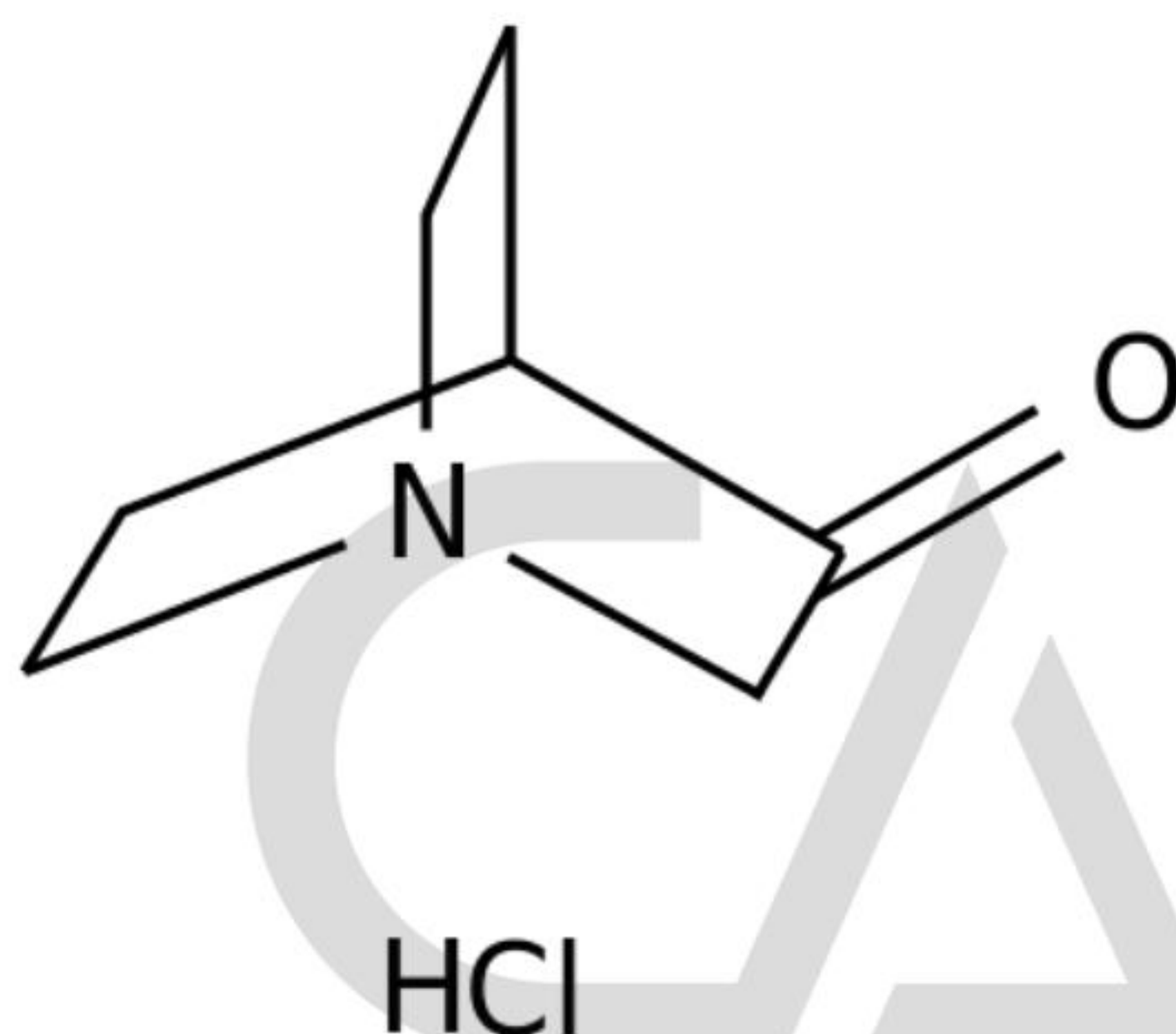
Reference Material & Standard

Product Name:	Solifenacin Impurity 31	Catalogue Number:	C4X-105331
Synonyms:	3-Quinuclidinone Hydrochloride	Lot Number:	0414-RH-0026
CAS Number:	1193-65-3	Expiry Date:	Apr 26, 2030
Molecular Formula:	C ₇ H ₁₁ NO HCl	Storage:	2°C ~ 8°C Protected from light and Sealed
Molecular Weight:	125.17 36.46	Shipping Condition:	Shipping at Room Temperature

Warning:



Chemical Structure:



Test Items	Method	Results
Appearance	Visual inspection	Off-White Solid
Identification	LCMS&HNMR	Confirmed
Purity	ELSD	99.3%
Assay	qNMR	93.6%

Signature:

Prepared by:

Koi

Reviewed by:

Lisa

Approved by General Manager:

David

Date: Apr 28, 2026

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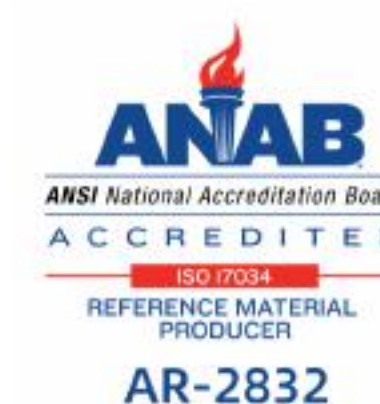
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