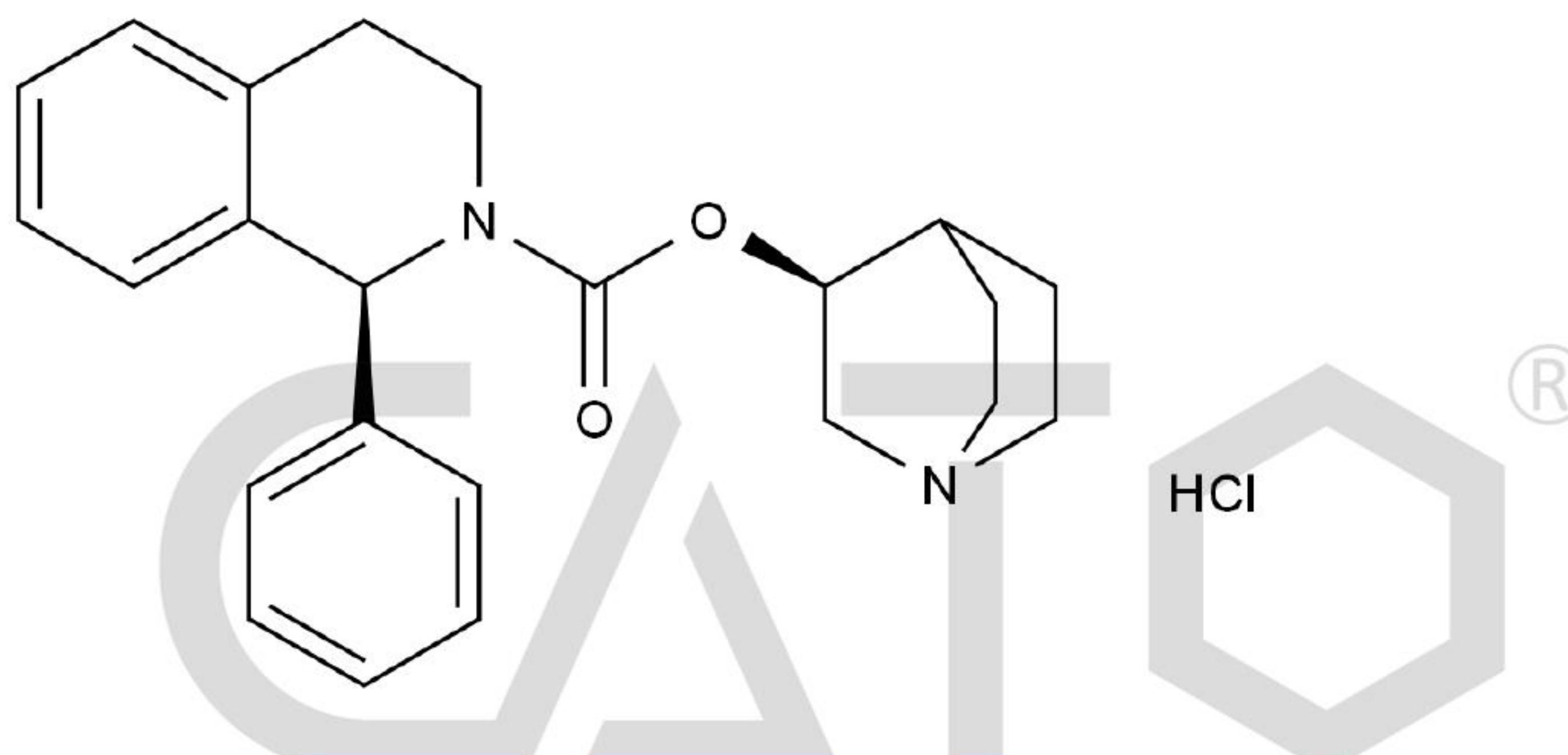


Certificate of Analysis

Reference Material & Standard

Product Name:	Solifenacin EP Impurity H HCl	Catalogue Number:	C4X-105323
Synonyms:	N/A	Lot Number:	0512-RG-0085
CAS Number:	180468-38-6	Expiry Date:	Dec 16, 2029
Molecular Formula:	C ₂₃ H ₂₆ N ₂ O ₂ HCl	Storage:	2°C ~ 8°C Protected from light and Sealed
Molecular Weight:	362.46 36.46	Shipping Condition:	Shipping at Room Temperature

Chemical Structure:



Test Items	Method	Results
Appearance	Visual inspection	White Solid
Identification	LCMS&IR&UV&HNMR	Confirmed
Purity	HPLC	99.575%
Loss On Drying	TGA	8.0674%
Assay		91.5%

Comment:

The calculation of the mass balance method follows the formula (calculated on the non-dried basis):

Assay (%) = (100% - Loss On Drying) * Purity HPLC (%) / 100%

Loss On Drying is considered as absolute effect, HPLC purity is considered as relative effect.

Signature:

Prepared by:

Koi

Reviewed by:

Lisa

Approved by General Manager:

David

Date: Dec 17, 2025

Date: Dec 17, 2025

Date: Dec 17, 2025



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